

Your Index To Major Articles

MACHINE & TOOL BLUE BOOK

July, 1959—December, 1960

	Month	Page
Apprenticeship		
Plan For Training Future Diemakers Now ..	Sept. '59,	99
Teaching Apprentice Die Makers	May '60,	123
Third Year of Apprenticeship	June '60,	109
Fourth Year of Apprenticeship	July '60,	99
Assembling		
How to Avoid Mistakes in Selecting Automatic Assembly Machines	Oct. '59,	101
How Explosive Charges Are Compacted Safely	Oct. '59,	128
How Parsons Bond Helicopter Blades	Jan. '60,	115
Adapting Assembly to Multiple Product Lines	Feb. '60,	112
Retaining Rings Improve Design of Differential	Mar. '60,	162
Bending		
High Speed Chair Frame Bending	July '59,	125
What Do You Bend On A Bender?	May '60,	127
Nylon Stock Shapes Reduce Tool Costs For Forming Pre-Finished Extrusions	May '60,	161
What Do You Bend On A Bender?	June '60,	145
Boring		
Boring Large Diameters on Standard Engine Lathes	Aug. '59,	120
Processing a Gear Plate	Jan. '60,	91
17 Bores Handled In 5 Setups On Missile Hub Assembly	Dec. '60,	133
Broaching		
Vertical Broaching Machine with a Turret Application	Oct. '59,	141
Broaching Machine Performs Two Operations In One Pass	July '60,	140

Index To Articles

continued

Carbides

- Milling a Work Hardening ForgeSept. '59, 115
 Combined Properties of
 Carbide Are UnusualNov. '59, 101
 Here's A Fast Way to Drill
 Hard MaterialsNov. '59, 122
 Solve Difficult Tooling Problems
 With Carbide Throw-AwaysJan. '60, 87
 Carbide Selection For Machining
 Jet Space AlloysMar. '60, 105
 Which Toolholder for Throwaways
 Is Best For You?Mar. '60, 127
 Tools Eliminate Breakage in
 Rough Turning OperationsMar. '60, 159
 Clamped Carbide Insert Tools
 Increase Metal Removal RateNov. '60, 162
 Here's A New Approach To Turning
 With Carbide InsertsDec. '60, 99
 Carbide Cutoff Tools Solve Problem
 For Coil Spring FirmDec. '60, 134
 Carbide Insert Threading Tool
 Cuts Tool Maintenance CostsDec. '60, 138

Ceramic Tooling

- After a Year of Trial and Error,
 They Enjoy Success With CeramicsDec. '59, 110

Chipless Machining

- From Missiles to Pots and Pans Floturning
 Produces Stronger, More Accurate
 Parts FasterNov. '59, 105
 Shear Forming Should Help Increase
 Structural Reliability. An Interview with
 Dan Gribbon of Lockheed Aircraft Corp. ..Apr. '60, 124
 Don't Overlook Explosive Forming, It's Now
 Applied To Common MetalsDec. '60, 95

Cold Heading

- Ontario Die Steel Solves Die CrackingFeb. '60, 142

Cost Estimating

- How to Estimate the Cost of a
 Compound Die For a Simple PartOct. '59, 107
 Estimating a Pierce and Blank DieNov. '59, 97
 The Tool Cost Estimate—
 Its Proper Preparation and Presentation ..Dec. '59, 83
 Estimating Form Dies for
 "U" and "Z" BracketsDec. '59, 89
 To "Trim the Fat" From Your Tooling
 Budget, Consider Multi-Purpose Tooling ..Dec. '59, 117
 Estimating a Draw DieJan. '60, 102
 Estimating a Progressive Draw DieMar. '60, 123

July, 1959 - December, 1960

Cutting Tools (columnist)

Estimating Dies—General A.B.C. Concept ..Apr. '60,	121
Which Manufacturing Method Is Best? ...June '60,	119
How to Keep From Slowly Going Broke ...July '60,	87
Which Rate Is Right When Pricing— \$6.00-\$7.00-\$8.00 Per Hour?Oct. '60,	95
Which Rate Is Right When Pricing— \$6.00-\$7.00-\$8.00 Per Hour?Nov. '60,	117
Increase the Metal Removal RateSept. '59,	103
What Is the Right Drill for the JobOct. '59,	111
Combined Properties of Carbide Are UnusualNov. '59,	101
How Much Lip Relief for Drilling?Dec. '59,	95
Solve Difficult Tooling Problems With Carbide Throw-AwaysJan. '60,	87
Simple Rules Increase Your Grinding EfficiencyFeb. '60,	79
Estimating a Progressive Die From a Strip LayoutFeb. '60,	87
Carbide Selection For Machining Jet Space AlloysMar. '60,	105
Efficient Carbide MillingApr. '60,	111
Lead Angle Most Important of AllMay '60,	111
Why Do Cutting Tools Fail?June '60,	111
Cutting Tools Need the Best In Tool Holders and Machine ToolsAug. '60,	95
When Considering Machinability Ratings, What Is A Realistic Starting Point?Oct. '60,	91

Cutting Tools

One-Pass Reaming and Chamfering Cuts Time 65%Sept. '59,	136
Undercutting and Chamfering Tool DesignsNov. '59,	112
Grooved Hole Machining For High Pressure DesignFeb. '60,	140
Cutting Tool ForcesMar. '60,	115
Which Toolholder For Throwaways Is Best For You?Mar. '60,	127
Tools Eliminate Breakage in Rough Turning OperationsMar. '60,	159
Two Chuckings Handled Simultaneously On One LatheMay '60,	166
Balancing Tool LifeJune '60,	105
Why Slow Down For the Cut-Off?June '60,	138
Hacksaw Blades—Proper Selection and Use Can Save You ThousandsJuly '60,	109
Tool EconomicsAug. '60,	91

Index To Articles

continued

Die Construction

Hacksaw Blades—Proper Selection and Use—Part 2, Power Saw Blades	Aug. '60,	124
Versatility and Efficiency Make Band Saws A Profitable Tool	Oct. '60,	126
Clamped Carbide Insert Tools Increase Metal Removal Rate	Nov. '60,	162

Re-Usable Die Sections Cut Tooling Costs ..	July '59,	112
Refined Steel Rule Die Blanking Process Cuts Costs	Aug. '59,	116
Epoxy Resin Used to Face Draw Die	Oct. '59,	151
Estimating a Pierce and Blank Die	Nov. '59,	97
Producing a Tapered Steel Shell	Dec. '59,	99
Processing a Gear Plate	Jan. '60,	91
Design Hints For Successful Carbide Dies ..	Jan. '60,	133
Estimating a Progressive Die From a Strip Layout	Feb. '60,	87
Processing A Casting—The Status Drawing ..	Apr. '60,	115
Use Sensitized Surfaces As A Guide	May '60,	117
What Steps Must Be Taken to Avoid Distortion In Sheet Metal Parts	July '60,	101
Consider Distortion Problems Before Starting Production	Aug. '60,	101
"Cookie Cutter" Methods Used on Steel and Aluminum	Nov. '60,	160
You Don't Really Need So Many Punches! ..	Dec. '60,	116

Dies

Short Run Piercing Costs Cut 60 to 90%	Oct. '59,	145
Epoxy Resin Used to Face Draw Die	Oct. '59,	151
Which Manufacturing Method Is Best?	June '60,	119
Process Produces Precision Blanks With Straight, Smooth Edges In A Single Operation	Oct. '60,	182

Drilling

What Is the Right Drill for the Job?	Oct. '59,	111
Long and Stringy Chips Your Problem?	Oct. '59,	138
Here's A Fast Way to Drill Hard Materials	Nov. '59,	122
How Much Lip Relief for Drilling?	Dec. '59,	95
Drilling Thrust and Torque	Jan. '60,	95
Drilling Compromises	Feb. '60,	91
Ten Methods to Increase Usefulness of Your Drill Presses	Apr. '60,	131
Drill Point Thinning	May '60,	105
New Method For Precision Drilling Circuit Boards Developed	July '60,	137
Is Improper Product Design Shortening Your Drill Life?	Nov. '60,	109

July, 1959 - December, 1960

Drills & Drilling Drills & Drilling, gun and deep hole

- 2 "Firsts" in Machine Tools UnveiledAug. '59, 137
- Gundrilling Power Steering Worms on
Double End Machine at FordSept. '59, 138
- Improved Fixturing Plus Power Units
Ease Strain On Machines and MenJune '60, 163
- Holes Drilled From Solid to 20" DeepAug. '60, 156

Electro- Machining

- Electrolytic Cavity Sinking For
High Strength MetalsDec. '59, 131
- New Electroshaping Process Machines
Toughest AlloysDec. '60, 106

Engineering and Tooling (columnist)

- Friction—It Must Be Regarded as a Force ..Sept. '59, 89
- How Much Torque for Tapping,
Threading?Sept. '59, 95
- Power Requirements for Tapping,
ThreadingNov. '59, 89
- Stiction—What It Is and How It Occurs
In Machine Tool Way MovementsDec. '59, 75
- Drilling Thrust and TorqueJan. '60, 95
- Drilling CompromisesFeb. '60, 91
- Cutting Tool ForcesMar. '60, 115
- Precision Tool HoldingApr. '60, 105
- Drill Point ThinningMay '60, 105
- Balancing Tool LifeJune '60, 105
- How to Keep From Slowly Going BrokeJuly '60, 87
- Tool EconomicsAug. '60, 91
- When—And How Much—Should You Invest
In Tooling?Oct. '60, 101
- Is Improper Product Design Shortening
Your Drill Life?Nov. '60, 109
- Your Choice Of Machine Influences The Cost
Of The PartDec. '60, 81

Finishing

- MicrostoningSept. '59, 132

Fixturing

- Profitable Uses For Magnetic Fixturing ...Sept. '59, 128

Forming

- Producing I.D. Profiles on Cylindrical
Workpieces By Internal Cold Forming ...July '59, 109
- Form Grinding of Jet BladesFeb. '60, 109

Grinding

- Norton Adds Centerless Grinder to Line ...Aug. '59, 139
- Burn-Free, Burr-Free Dry Grinding of
High Speed SteelsDec. '59, 134
- Simple Rules Increase Your
Grinding EfficiencyFeb. '60, 79

Index To Articles

continued

Grinding, abrasive belt

How IBM Automatically Grinds Rubber	
Power Rolls	Mar. '60, 144
Drill Point Thinning	May '60, 105
Nose Cones—A Study in Grinding Techniques	June '60, 131
Grind 4 Sides, Deburr 2 Sides in Single Automatic Sequence of Two 6-in-1 Multiple Belt Grinders	July '59, 123
Centerless Belt Grinding Tubular Steel Plungers at Otis Elevator Plant	Aug. '59, 141
Conveyorized Grinder Finishes Honeycomb Accurately	Aug. '60, 153
Abrasive Belt Grinder to Displace Hand Grinding	Nov. '60, 140
Too Many Belts In the Closet!	Nov. '60, 148
A Break-Through In Machining With Wide-Belt Coated Abrasives	Dec. '60, 122

Heat Treating

Improved Furnace Atmosphere Adds Life to Thread Rolling Dies	Jan. '60, 141
---	---------------

Incentives

Practical Arbitration, Time Study and Work Simplification, Part VII: Individual vs Group Incentives: Which Is Better? ..	July '59, 102
Practical Arbitration, Time Study and Work Simplification, Part VIII: Should Inspection Jobs Be Put on Incentive?	Aug. '59, 108
Your Free Enterprise Story	Nov. '59, 117
Converting a "Slowdown" Into a Lively Production Center	Dec. '59, 106

Industrial Economics

How to Keep From Slowly Going Broke ...	July '60, 87
Tool Economics	Aug. '60, 91
When—And How Much—Should You Invest In Tooling?	Oct. '60, 101
Which Machine Should You Select?	Nov. '60, 99
What Happened After Our Search For Further Cost Savings Led Us Into Numerical Program Control— An Interview with Dr. W. W. Gilbert ...	Nov. '60, 122

Industrial Management

Visible Record System Reduces Instrument Inspection Costs at Kaiser Aircraft	July '59, 114
---	---------------

Why Maytag Is On Top: Everyone Works at Cost Reduction and Product Reliability— An interview with Fred Maytag II	Aug. '59,	87
Practical Arbitration, Time Study and Work Simplification, Part VIII—Should Inspection Jobs Be Put On Incentive?	Aug. '59,	108
Who Benefits From Process Engineering?	Sept. '59,	95
Stimulate Work Simplification with Simple Examples	Sept. '59,	122
Overcoming Old Thought Patterns	Oct. '59,	124
The Foreman Today	Oct. '59,	131
Preparing for Machine Tool Selection	Nov. '59,	93
Your Free Enterprise Story	Nov. '59,	117
Growing Importance for Efficient Processing Is the Pre-Release Review	Nov. '59,	127
G.E. Plant Foresees Big Savings with Tape Controlled Turret Punch Press	Nov. '59,	131
Converting a "Slowdown" Into a Lively Production Center	Dec. '59,	106
To "Trim the Fat" From Your Tooling Budget, Consider Multi-Purpose Tooling	Dec. '59,	117
The Tool Expediting Department— Its Function and Service	Feb. '60,	83
This Committee Gets Action at Hotpoint	Feb. '60,	130
The Tool Loan Office and How It Controls Movement of Tools	Mar. '60,	111
Keep A Tight Rein On Clerical Costs	May '60,	146
How to Keep A Balanced Line When Products Are Mixed	May '60,	152
Which Manufacturing Method Is Best?	June '60,	119
How Meters Can Be Used to Machine For Profit—Slash Down-Time	Aug. '60,	109
Don't Keep the Process Engineers in the Dark On Machine Developments	Oct. '60,	87
Why Put Off Practical Control of Production?	Oct. '60,	114
What Happened After Our Search for Further Cost Savings Led Us Into Numerical Program Control— an Interview with Dr. W. W. Gilbert	Nov. '60,	122
Should You Or Shouldn't You Use Numerical Control?	Nov. '60,	145

Inspection

Visible Record System Reduces Instrument Inspection Costs at Kaiser Aircraft	July '59,	114
Practical Arbitration, Time Study and Work Simplification, Part VIII: Should Inspection Jobs Be Put On Incentive?	Aug. '59,	108

Index To Articles

continued

Interview

- World Formally Adopts New Standard
Of Length Dec. '60 126
- Why Maytag Is on Top: Everyone Works at
Cost Reduction and Product Reliability—
An interview with Fred Maytag II Aug. '59, 87
- Kearney & Trecker Scores With Its
Revolutionary "Completely Integrated
Process" Concept Sept. '59, 107
- It Takes Teamwork to Control Costs
on Rocket Engines. An Interview with
Ross Clark of Rocketdyne Feb. '60, 101
- Alan C. Mattison, President of National
Machine Tool Builders' Association,
comments on problems confronting the
industry and on the forthcoming show
to be held in Chicago June '60, 123
- Shear Forming Should Help Increase
Structural Reliability. An Interview with
Dan Gribbon of Lockheed Aircraft Corp. Apr. '60, 124
- What Happened After Our Search For
Further Cost Savings Led Us Into
Numerical Program Control—
an Interview with Dr. W. W. Gilbert Nov. '60, 122

Jigs & Fixtures

- To "Trim the Fat" From Your Tooling
Budget, Consider Multi-Purpose Tooling Dec. '59, 117
- Unusual Tool Guidance Permits High
Accuracy and Overhead Clamping Apr. '60, 144
- Two Chuckings Handled Simultaneously
On One Lathe May '60, 166
- Improved Fixturing Plus Power Units
Ease Strain On Machines and Men June '60, 163
- Don't Overlook the Possibility of
Built-In Quality Control Nov. '60, 107
- Wood Construction For Jigs and
Fixtures—Why Not? Nov. '60, 132
- Clamp Keeps Profiler Competitive
On Simple Jobs Nov. '60, 163

Lathes

- Automatic Work Loader Increases
Bushing Production Oct. '59, 150
- From Missiles to Pots and Pans Floturning
Produces Stronger, More Accurate
Parts Faster Nov. '59, 105

July, 1959 - December, 1960

Loading and Unloading

Automatic Work Loader Increases		
Bushing Production	Oct. '59,	150
Put Them On Wheels!	July '60,	125
Simple Automated Setup Promoted		
Production Economy	Nov. '60,	152

Lubrication

Friction—It Must Be Regarded as a Force	Sept. '59,	89
Stiction—What It Is and How It Occurs		
In Machine Tool Way Movements	Dec. '59,	75

Machine Tool Design

Friction—It Must Be Regarded as a Force	Sept. '59,	89
Stiction—What It Is and How It Occurs		
in Machine Tool Way Movements	Dec. '59,	75
Here's What Happened At IBM When		
Someone Said, "All You Need Is Two		
Hollow Mills!"	Dec. '60,	122
Russians Come Up With Unique		
Micro-Feed Drive	Dec. '60,	129

Machine Tools (columnist)

Which Machine Should You Select?	Nov. '60,	99
----------------------------------	-----------	----

Machine Tools

The Pushbutton Age Is Here	Aug. '59,	97
2 "Firsts" in Machine Tools Unveiled	Aug. '59,	137
Norton Adds Centerless Grinder to Line	Aug. '59,	139
Preparing for Machine Tool Selection	Nov. '59,	93
Machining 2-Ton Drum	Nov. '59,	138
Lima Engine Plant Lines Rebuilt		
for New Falcon	Dec. '59,	125
Ten Methods to Increase Usefulness of		
Your Drill Presses	Apr. '60,	131
Unusual Tool Guidance Permits High		
Accuracy and Overhead Clamping	Apr. '60,	144
Hand Mill's Flexibility and Simplicity		
Boost Production	May '60,	144
Alan C. Mattison, President of National		
Machine Tool Builders' Association,		
comments on problems confronting the		
industry and on the forthcoming show		
to be held in Chicago	June '60,	123
New Tools and Techniques Keep		
United's Jets Flying	June '60,	166
Standard Machine Heads and Tracer		
Control Show Trend In Transfers	July '60,	130
Cutting Tools Need the Best In Tool		
Holders and Machine Tools	Aug. '60,	95
The Hypothetical Toolroom—		
What Equipment Is Necessary?	Aug. '60,	105

Index To Articles

continued

Machining

The Machine Tool Exposition— 1960 Reference Guide Issue	Sept. '60	
Don't Keep the Process Engineers in the Dark On Machine Developments	Oct. '60,	87
An Example Where—Multi-Purpose Machines Supplement the Multiples	Oct. '60,	170
Constant Speed Turning Yields 10 Micro-Inch Finish	Oct. '60,	175
Transfer Line Raises Production	Oct. '60,	178
Automation In the Round Saves Time and Space	Nov. '60,	160
Restored Lathe Best Special Tooling Cost ..	Dec. '60,	136
14 Operations in 6 Minutes	July '59,	128
Boring Large Diameters on Standard Engine Lathes	Aug. '59,	120
Increase the Metal Removal Rate	Sept. '59,	103
Machining 2-Ton Drum	Nov. '59,	138
Producing a Tapered Steel Shell	Dec. '59,	99
Here's How You Can Machine Glass Base Laminated Plastics	Jan. '60,	107
Carbide Selection For Machining Jet Space Alloys	Mar. '60,	105
Tools Eliminate Breakage in Rough Turning Operations	Mar. '60,	159
Two Chuckings Handled Simultaneously On One Lathe	May '60,	166
How Meters Can Be Used to Machine For Profit—Slash Down-Time	Aug. '60,	109
Economical Production of Sheet Metal Components Obtained with Pin Routers ..	Aug. '60,	118
When Considering Machinability Ratings, What Is A Realistic Starting Point?	Oct. '60,	91
Constant Speed Turning Yields 10 Micro-Inch Finish	Oct. '60,	175

Materials

Mill Burnished Tubing Cuts Cost of Mercury Relay Housing	Jan. '60,	144
Ontario Die Steel Solves Die Cracking	Feb. '60,	142
Know Your Alloying Elements When Specifying Tool Steel	Mar. '60,	148
Free Machining Stainless Steel Makes Better Part	Mar. '60,	164
Machining With Die-Form Steel Saves Time In Producing Propeller Shafts	Aug. '60,	155
Spaceman Does Down-to-Earth Job Producing Refractory Metals	Aug. '60,	158

July, 1959 - December, 1960

Materials Handling

Tube-Strut Solves Storage Problems Mar. '60, 160

Milling

High Production Here With
Hand Fed Machines Aug. '59, 128
Tape Controlled Milling Cuts Costs On
Atlas Bulkheads Aug. '59, 131
Milling a Work Hardening Forge Sept. '59, 115
Profitable Uses For Magnetic Fixturing .. Sept. '59, 128
Close Tolerances Dictated This Set-Up
for Oscillator Lead Screw Sept. '59, 135
Efficient Carbide Milling Apr. '60, 111
Numerical Control Keeps Parts On Schedule May '60, 159
One Way to Avoid Work Hardening—
Through Tape Controlled Machines May '60, 165
Hand Mill's Flexibility and
Simplicity Boost Production May '60, 167
Tracer Attachment Mills Reliefs
On Extrusion Dies Oct. '60, 176
Remote Control Rolling Mill For
Plutonium Alloys Nov. '60, 166
The Pushbutton Age Is Here Aug. '59, 97

Numerically Controlled Machine Tools

Kearney & Trecker Scores With Its
Revolutionary "Completely Integrated
Process" Concept Sept. '59, 107
Numerical Control Keeps Parts
On Schedule May '60, 159
One Way to Avoid Work Hardening—
Through Tape Controlled Machines May '60, 165
Tape Controlled Milling Cuts Costs on
Atlas Bulkheads Aug. '59, 131
G.E. Plant Foresees Big Savings With
Tape Controlled Turret Punch Press Nov. '59, 131
Should You or Shouldn't You Use
Numerical Control? Nov. '60, 145

Plastic Tooling

Epoxy Resin Used to Face Draw Die Oct. '59, 151

Practical Diemaker (columnist)

Plan For Training Future Diemakers Now Sept. '59, 99
How to Estimate the Cost of a
Compound Die For a Simple Part Oct. '59, 107
Estimating a Pierce and Blank Die Nov. '59, 97
Estimating Form Dies for
"U" and "Z" Brackets Dec. '59, 89
Estimating a Draw Die Jan. '60, 102

Index To Articles

continued

Estimating a Progressive Die		
From a Strip Layout	Feb. '60,	87
Estimating a Progressive Draw Die	Mar. '60,	123
Estimating Dies—General A.B.C. Concept ..	Apr. '60,	121
Teaching Apprentice Die Makers	May '60,	123
Third Year of Apprenticeship	June '60,	109
Fourth Year of Apprenticeship	July '60,	99
The Hypothetical Toolroom—		
What Equipment Is Necessary	Aug. '60,	105
Which Rate Is Right When Pricing—		
\$6.00-\$7.00-\$8.00 Per Hour?	Oct. '60,	95
Which Rate Is Right When Pricing—		
\$6.00-\$7.00-\$8.00 Per Hour?	Nov. '60,	117
Inspecting The Completed Die	Dec. '60,	91

Presses

Short Run Piercing Costs Cut 60 to 90%	Oct. '59,	145
G.E. Plant Foresees Big Savings with		
Tape Controlled Turret Punch Press	Nov. '59,	131
Low Cost Answer to Short Run Punching ..	Nov. '59,	135
Processing a Gear Plate	Jan. '60,	91
Barge Builder Utilizes Verson		
Hydraulic Gap Press	Feb. '60,	139
Use Sensitized Surfaces As A Guide	May '60,	117
Put Them On Wheels!	July '60,	125
Process Produces Precision Blanks		
With Straight, Smooth Edges		
In A Single Operation	Oct. '60,	182

Process Engineering (columnist)

Who Benefits From Process Engineering? ..	Sept. '59,	95
How to Avoid Mistakes in Selecting		
Automatic Assembly Machines	Oct. '59,	101
Preparing For Machine Tool Selection	Nov. '59,	93
The Tool Cost Estimate—		
Its Proper Preparation and Presentation ..	Dec. '59,	83
Processing a Gear Plate	Jan. '60,	91
The Tool Expediting Department—		
Its Function and Service	Feb. '60,	83
The Tool Loan Office and How		
It Controls Movement of Tools	Mar. '60,	111
Processing A Casting—The Status Drawing ..	Apr. '60,	115
Use Sensitized Surfaces As A Guide	May '60,	117
Which Manufacturing Method Is Best?	June '60,	119
Which Steps Must Be Taken to Avoid		
Distortion in Sheet Metal Parts?	July '60,	101
Consider Distortion Problems Before		
Starting Production	Aug. '60,	101

July, 1959 - December, 1960

Production

Don't Keep the Process Engineers in the Dark On Machine Developments ..	Oct. '60,	87
Don't Overlook the Possibilities of Built-In Quality Control	Nov. '60,	107
General Motors' Opel—Creative Engineering in Production of Automobiles	July '59,	83
High Production Here With Hand Fed Machines	Aug. '59,	128
Kearney & Trecker Scores With Its Revolutionary "Completely Integrated Process" Concept	Sept. '59,	107
How to Avoid Mistakes in Selecting Automatic Assembly Machines	Oct. '59,	101
Preparing for Machine Tool Selection	Nov. '59,	93
Low Cost Answer to Short Run Punching ..	Nov. '59,	135
Lima Engine Plant Lines Rebuilt for New Falcon	Dec. '59,	125
Ten Methods to Increase Usefulness of Your Drill Presses	Apr. '60,	131
How to Keep A Balanced Line When Products Are Mixed	May '60,	152
Standard Machine Heads and Tracer Control Show Trend in Transfers	July '60,	130
Economical Production of Sheet Metal Components Obtained With Pin Routers	Aug. '60,	118
Why Put Off Practical Control of Production?	Oct. '60,	114
An Example Where—Multi-Purpose Machines Supplement the Multiples	Oct. '60,	170

Quality Control

Growing in Importance for Efficient Processing Is the Pre-Release Review	Nov. '59,	127
Keep A Tight Rein On Clerical Costs	May '60,	146
Don't Overlook the Possibilities of Built-In Quality Control	Nov. '60,	107
G.E.'s Value Analysis Cuts Cost of Brush Holder Stud 74%	Nov. '60,	164

Storage

Laminated Plastic Cam Collector	Aug. '60,	143
---------------------------------------	-----------	-----

Tapping

How Much Torque for Tapping, Threading?	Oct. '59,	95
Power Requirements for Tapping, Threading	Nov. '59,	89
Machine Taps 10 Holes Each in 325 Compressor Blocks In An Hour	Aug. '60,	144

Index To Articles

continued

Threading

- Threads Fly On Connectors—
Due to Speedy Precision Tappers Nov. '60, 157
- Close Tolerances Dictated This Set-Up
For Oscillator Lead Screw Sept. '59, 135
- How Much Torque for Tapping,
Threading? Oct. '59, 95
- Power Requirements for Tapping,
Threading Nov. '59, 89
- Improved Furnace Atmosphere Adds Life
to Thread Rolling Dies Jan. '60, 141
- Which Thread—Coarse or Fine? Feb. '60, 116
- Threading Lathe Saves 65 Minutes On
4-Start Threading Jobs Aug. '60, 141

Time Study

- Practical Arbitration, Time Study and
Work Simplification, Part VII:
Individual vs Group Incentives:
Which Is Better? July '59, 102
- Practical Arbitration, Time Study and
Work Simplification, Part VIII:
Should Inspection Jobs Be
Put On Incentive? Aug. '59, 108
- Stimulate Work Simplification
With Simple Examples Sept. '59, 122
- Overcoming Old Thought Patterns Oct. '59, 124
- Converting a "Slowdown" Into a
Lively Production Center Dec. '59, 106

Toolholders

- Which Toolholder For Throwaways
Is Best For You? Mar. '60, 127
- Precision Tool Holding Apr. '60, 105
- Concentricity Can Be Held On
Difficult Splined Holes May '60, 140
- Cutting Tools Need the Best In
Tool Holders and Machine Tools Aug. '60, 95

Tracer Control

- Tracer Control Up to Date Oct. '59, 115
- Standard Machine Heads and Tracer
Control Show Trend In Transfers July '60, 130

Tubing

- Mill Burnished Tubing Cuts Cost of
Mercury Relay Housing Jan. '60, 144

Welding

- Welding High Carbon Steel Hubs to
Low Carbon Stampings July '59, 119

